



**TECHNICAL  
INFORMATION  
SHEET**

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## **DRY FALL COATING**

**PRODUCT NUMBER:** 124W1178

**DESCRIPTION:** A modified Alkyd coating for interior use, which dries to a removable dust within eight feet @ 77° F and 50% relative humidity.

**COLOR:** White

**USE:** Protective / Decorative

**GLOSS:** < 5 Units @ 60°

**RECOMMENDED FILM THICKNESS:** 3–5 Mils Dry 8.1 – 13.5 Mils Wet

**SPREAD RATE:** 197 – 118 Sq Ft/Gal @ Recommended DFT – No Loss

**VOC:** 3.8 lbs/gal (468 g/l)

**# HAPS / GAL SOLIDS:** 0.392 # / gal / coating

**FLASH POINT:** 50° F (10° C)

**DRY TIME:** @ 77° F & 50% Relative Humidity

To Touch - 10 Minutes

Tack Free - 15 Minutes

Dry Fallout - 8 Feet

**MIXING INSTRUCTIONS:** Mix well prior to use; mechanical agitation is preferred.

**VISCOSITY:** 60 – 70 KU @77° F

**SOLIDS BY VOLUME:** 36.83 % ± 2 %

**SOLIDS BY WEIGHT:** 62.03 % ± 2%

**WEIGHT PER GALLON:** 10.25 lbs ± 0.15

**SHELF LIFE:** One year unopened

**REDUCTION:** 560X3502 (VM&P Naphtha)

**CLEAN UP:** 560X0952 (Wash Solvent)

**NOTE:** The performance of this, or any other coating, is directly related to its application and to the condition of the substrate on which it is applied. Painting over grease, oil, dirt, rust, or any other foreign matter, will detract from the performance of this coating.

*The technical data furnished are true and accurate to the best of our knowledge at the date of issuance. It is subject to change without prior notice. It is suggested that the user verify with Sumter Coatings, Inc. prior to specifying or ordering. Test results are believed to be reliable; however, no guarantee of accuracy is given or implied. We guarantee all products to conform to Sumter Coatings, Inc. quality control standards. Liability, if any, is limited to replacement of product. No other warranty or guarantee of any kind, expressed or implied, is made by Sumter Coatings, Inc. including fitness of a particular purpose.*

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