TECHNICAL INFORMATION SHEET
Sumter Coatings, Inc.
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DRY FALL COATING

PRODUCT NUMBER: 124W1178

DESCRIPTION: A modified Alkyd coating for interior use, which dries to a removable dust within eight feet @ 77° F and 50% relative humidity.

COLOR: White

USE: Protective / Decorative

GLOSS: < 5 Units @ 60°

RECOMMENDED FILM THICKNESS: 3–5 Mils Dry   8.1 – 13.5 Mils Wet

SPREAD RATE: 197 – 118 Sq Ft/Gal @ Recommended DFT – No Loss

VOC: 3.8 lbs/gal   (468 g/l)

 # HAPS / GAL SOLIDS: 0.392 # / gal / coating

FLASH POINT: 50° F (10° C)

DRY TIME: @ 77° F & 50% Relative Humidity
         To Touch   -   10 Minutes
         Tack Free   -   15 Minutes
         Dry Fallout   -   8 Feet

MIXING INSTRUCTIONS: Mix well prior to use; mechanical agitation is preferred.

VISCOSITY: 60 – 70 KU @77° F

SOLIDS BY VOLUME: 36.83 % ± 2 %

SOLIDS BY WEIGHT: 62.03 % ± 2%

WEIGHT PER GALLON: 10.25 lbs ± 0.15

SHELF LIFE: One year unopened

REDUCTION: 560X3502 (VM&P Naphtha)

CLEAN UP: 560X0952 (Wash Solvent)

NOTE: The performance of this, or any other coating, is directly related to its application and to the condition of the substrate on which it is applied. Painting over grease, oil, dirt, rust, or any other foreign matter, will detract from the performance of this coating.

03/24/11