



**TECHNICAL
INFORMATION
SHEET**

Sumter Coatings, Inc.
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QUICK DRY TANK ENAMEL

PRODUCT NUMBER: 124W2329

COLOR: White

USE: Protective / Decorative

GLOSS: 80+ Units @ 60° Minimum

RECOMMENDED FILM THICKNESS: 2.0 – 3.0 Mils Dry 6.0 – 9.0 Mils Wet

SPREAD RATE: 268 - 178 Sq Ft/Gal @ Recommended DFT – No Loss

VOC: 4.14 lbs/gal

HAPS / GAL SOLIDS: 0.87# / gal / coating

DRY TIME: @ 77° F & 50% Relative Humidity

To Touch - 15 minutes

Tack Free - 30 minutes

To Handle - 60 minutes

MIXING INSTRUCTIONS: Mix well prior to use. Mechanical agitation is preferred.

VISCOSITY: 35” – 40” # 2 Zahn @ 77° F & 50% Relative Humidity

SOLIDS BY VOLUME: 33.37 % ± 2 %

SOLIDS BY WEIGHT: 51.15 % ± 2 %

WEIGHT PER GALLON: 8.47 lbs ± 0.2

REDUCTION: If necessary, use 560X3502 (VM&P Naphtha) or 560X3504 (Xylene)
Not to exceed 10% by volume.

CLEAN UP: 560X0592 (Wash Solvent) (????)

NOTE: The performance of this, or any other coating, is directly related to its application and to the condition of the substrate on which it is applied. Painting over grease, oil, dirt, rust, or any other foreign matter, will detract from the performance of this coating.

The technical data furnished are true and accurate to the best of our knowledge at the date of issuance. It is subject to change without prior notice. It is suggested that the user verify with Sumter Coatings, Inc. prior to specifying or ordering. Test results are believed to be reliable, however, no guarantee of accuracy is given or implied. We guarantee all products to conform to Sumter Coatings, Inc. quality control standards. Liability, if any, is limited to replacement of product. No other warranty or guarantee of any kind, expressed or implied, is made by Sumter Coatings, Inc. including fitness of a particular purpose.

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