



**Firebox Black
(843N3619)**

PRODUCT DESCRIPTION

Firebox Black is a modified resin blended to provide special heat resistant qualities that makes this a very unique product. Unlike many high heat coatings, **Firebox Black** is economical, as well as a superb coating used for many applications where heat resistance is a must.

FIREBOX BLACK IS DESIGNED FOR VARIOUS USES:

- Bar-B-Que Grills
- Fireplace Tools
- Plus, Many Other Uses

MIXING & APPLICATION

- Stir thoroughly prior to use.
- Brush, roll or spray
- FOR SHOP APPLICATION ONLY

THINNING: Needed for spray application only; as necessary, up to 10% with XL Thinner (856X2210), or Xylene (560X3504).

CLEAN UP: XL Thinner (856X2210), or Xylene (560X3504).

ORDERING: Available in single gallons.

TECHNICAL INFORMATION

SURFACE PREPARATION: Surface must be clean, dry, and free of dirt, grease, oil, loose rust, loose mill scale, and contaminants.

Recommended removal is SSPC-SP-3 Power Tool Cleaning.

PHYSICAL PROPERTIES

Type	Silicone
Components	One
Colors	Black
Volume Solids	26% ± 2%
Gloss	Flat
Coverage	420 sq ft/gal @ 1 mil 210 - 280 sq ft/gal @ recommended dft
Recommended DFT	1.5 – 2.0 mils dry film
VOC	Theoretical unreduced 5.50 lb/gal
Dry to Touch	20 minutes @ 77° F
Dry Tack Free	40 minutes @ 77° F
Dry Hard	24 hours @ 77° F
Flash Point	70° F
Temperature Resistance	900° F Maximum
Pot Life	N/A
Shelf Life	One year

02/17

The technical data furnished are true and accurate to the best of our knowledge at the date of issuance. It is subject to change without prior notice. It is suggested the user verify with Sumter Coatings, Inc. prior to specifying or ordering. Test results are believed to be reliable; however, no guarantee of accuracy is given or implied. We guarantee all products to conform to Sumter Coatings, Inc.'s quality control standards. Liability, if any, is limited to replacement of product. No other warranty or guarantee of any kind, expressed or implied, is made by Sumter Coatings, Inc., including fitness for a particular purpose.