



Uni-Pox Primer
855 Line
(1368 – 1370 – 1373)

PRODUCT DESCRIPTION

Uni-Pox Primer is a blend of premium resins that are combined with rust inhibitors, and other key ingredients, that make this an excellent product.

Uni-Pox Primer is offered in three colors and is lead and chrome free. All colors offer excellent weather and corrosion resistance.

UNI-POX PRIMER CAN BE USED FOR

- Tanks
- Cylinders
- Ornamental Iron
- Structural Steel
- Aq-Chem Equipment
- Process Equipment
- Plus, Many Other Uses

MIXING & APPLICATION

- Stir thoroughly prior to use.
- Brush, roll or spray.
- Excessive film or surface contamination may cause adhesion problems and solvent entrapment.

THINNING: For spray application, as necessary with XL Thinner (856X2210), or Xylol (560X3504), up to 5%. Thinning is not normally required for brush or roll application.

CLEAN UP: XL Thinner (856X2210), or Xylol (560X3504).

ORDERING: Available in single gallons and five gallon pails.

TECHNICAL INFORMATION

SURFACE PREPARATION: Surface must be clean, dry, and free of dirt, grease, oil, loose rust, loose mill scale, and contaminants.

This product performs well over surfaces cleaned according to SSPC-SP-3 Power Tool Cleaning.

In severely corrosive environments, SSPC-SP-6 is recommended.

PHYSICAL PROPERTIES

Type	Premium Blend
Components	One
Colors	1368 Gray-Green, 1370 Off-White, 1373 Gray
Volume Solids	50% ± 2%
Gloss	Flat
Coverage	802 sq ft/gal @ 1 mil 320 - 401 sq ft/gal @ recommended dft
Recommended DFT	2.0 – 2.5 mils dry film
VOC	Theoretical unreduced 3.5 lb/gal
Dry to Touch	30 minutes @ 77° F
Dry Tack Free	45 minutes @ 77° F
Dry to Recoat	2 hours @ 77° F
Flash Point	58° F
Temperature Resistance	200° F Maximum
Pot Life	N/A
Shelf Life	One year
Recommended Topcoats	Most Sumter Coatings' Enamels

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The technical data furnished are true and accurate to the best of our knowledge at the date of issuance. It is subject to change without prior notice. It is suggested the user verify with Sumter Coatings, Inc. prior to specifying or ordering. Test results are believed to be reliable; however, no guarantee of accuracy is given or implied. We guarantee all products to conform to Sumter Coatings, Inc.'s quality control standards. Liability, if any, is limited to replacement of product. No other warranty or guarantee of any kind, expressed or implied, is made by Sumter Coatings, Inc., including fitness for a particular purpose.