



No. 5 Tank Enamel (880W2203)

PRODUCT DESCRIPTION

No. 5 Tank Enamel was developed to provide our customers an economical paint system that adds years to the life of their equipment. The finest alkyds are used, combined with maximum pigment levels, to ensure great coverage and optimum hiding power.

No. 5 Tank Enamel is used for LP gas tanks and cylinders, bulk storage tanks, storage buildings and stores.

FIVE REASONS TO USE NO. 5 TANK ENAMEL

- Extended Durability
- Excellent Hiding Power
- Ease of Application
- Enhanced Gloss
- Economical

MIXING & APPLICATION

- Stir thoroughly prior to use.
- Preferred – roll using ½” or ¾” lambswool or synthetic cover.
- Brushing is also optional.
- Conventional or airless spray equipment can be used, thin up to 5%.

THINNING: FOR SPRAY APPLICATION ONLY

As necessary, up to 5% with XL Thinner (856X2210), or Mineral Spirits (560X0194).

CLEAN UP: XL Thinner (856X2210), or Mineral Spirits (560X0194).

ORDERING: Available in single gallons and five gallon pails.

TECHNICAL INFORMATION

SURFACE PREPARATION: Surface must be clean, dry, and free of dirt, grease, oil, loose rust, loose mill scale, and contaminants.

Recommend SSPC-SP-3 Power Tool Cleaning.

PHYSICAL PROPERTIES

Type	Alkyd
Components	One
Colors	Blued White, Mist Gray, Pearl Aluminum Gray, Tan, and Buff <i>Special colors are available upon request.</i>
Volume Solids	50% ± 2%
Gloss	85° minimum
Coverage	800 sq ft/gal @ 1 mil dft 320 – 530 sq ft/gal @ recommended dft
Recommended DFT	1.5 – 2.5 mils dry film
VOC	Theoretical unreduced – 3.3 lb/gal
Dry to Touch	1 hour @ 77° F
Dry Tack Free	8 – 12 hours @ 77° F
Dry to Recoat	24 hours @ 77° F
Flash Point	100° F
Temperature Resistance	225° F
Pot Life	N/A
Shelf Life	One year
Recommended Primer	Uni-Pox Primer or LV Uni-Pox Primer (Off White or Gray)

02/17

The technical data furnished are true and accurate to the best of our knowledge at the date of issuance. It is subject to change without prior notice. It is suggested the user verify with Sumter Coatings, Inc. prior to specifying or ordering. Test results are believed to be reliable; however, no guarantee of accuracy is given or implied. We guarantee all products to conform to Sumter Coatings, Inc.'s quality control standards. Liability, if any, is limited to replacement of product. No other warranty or guarantee of any kind, expressed or implied, is made by Sumter Coatings, Inc., including fitness for a particular purpose.