



**Gloss Enamel  
882 Line  
(882N0090 & 882W0711)**

**PRODUCT DESCRIPTION**

**882 Line Gloss Enamel** is a special blend of alkyd resins to make an economical paint that has good gloss and color retention.

**882 Line Gloss Enamel** offers quick dry, high gloss, good flexibility, and a very durable finish that is weather resistant.

**882 LINE GLOSS ENAMEL CAN BE USED FOR:**

- Decorative Metals
- Industrial Equipment
- Wrought Iron
- Spreaders
- Pumps
- Plus, Many Other Uses

**MIXING & APPLICATION**

- Stir thoroughly prior to use.
- Recommended for spray.
- Shop application only.

**THINNING:** Needed for spray application only; as necessary with XL Thinner (856X2210), or Xylene (560X3504).

**CLEAN UP:** XL Thinner (856X2210), or Xylene (560X3504).

**ORDERING:** Available in single gallons and five gallon pails.

**TECHNICAL INFORMATION**

**SURFACE PREPARATION:** Surface must be clean, dry, and free of dirt, grease, oil, loose rust, loose mill scale, and contaminants.

Recommended removal is SSPC-SP-3 Power Tool Cleaning.

Prime with appropriate primer.

**PHYSICAL PROPERTIES**

Type	Modified Alkyd
Components	One
Colors	Black 882N0090 White 882W0711
Volume Solids	37.5% ± 2%
Gloss	85°
Coverage	600 sq ft/gal @ 1 mil 300 - 400 sq ft/gal @ recommended dft
Recommended DFT	1.5 – 2.0 mils dry film
VOC	Theoretical unreduced 4.0 lb/gal
Dry to Touch	15 minutes @ 77° F
Dry Tack Free	30 minutes @ 77° F
Dry Hard	3 hours @ 77° F
Flash Point	80° F
Temperature Resistance	200° F Maximum
Pot Life	N/A
Shelf Life	One year
Recommended Primers	Sumter Coatings' High Solids Universal Primers (100R1369/100D1364), or Uni-Pox Primer 855 Series

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The technical data furnished are true and accurate to the best of our knowledge at the date of issuance. It is subject to change without prior notice. It is suggested the user verify with Sumter Coatings, Inc. prior to specifying or ordering. Test results are believed to be reliable; however, no guarantee of accuracy is given or implied. We guarantee all products to conform to Sumter Coatings, Inc.'s quality control standards. Liability, if any, is limited to replacement of product. No other warranty or guarantee of any kind, expressed or implied, is made by Sumter Coatings, Inc., including fitness for a particular purpose.