



**Satin Enamel
(885 Line)**

PRODUCT DESCRIPTION

Satin Enamel is a modified resin blended with rust inhibiting pigments to provide a one-coat primer/finish. All colors are lead and chrome free.

Satin Enamel was developed with a low gloss to reduce damage to the coating usually caused by rough handling. This product was developed to have good weather resistance and be flexible so not to chip, like gloss enamels, when abused.

SATIN ENAMEL WAS DESIGNED FOR FABRICATORS AND SHOP USE ON:

- Welding Gas Cylinders
- Pumps
- Valves
- Ornamental Iron
- Medical Gas Cylinders
- Industrial Equipment
- Wrought Iron
- Compressors
- Fireplace Accessories

MIXING & APPLICATION

- Stir thoroughly prior to use.
- Brush, roll or spray.

THINNING: Thinning is not normally required for brush or roll application. For spray application, as necessary with XL Thinner (856X2210), Mineral Spirits (560X0194), or Xylene (560X3504), up to 15%.

CLEAN UP: XL Thinner (856X2210)

NOTE: For shop application only.

ORDERING: Available in single gallons and five gallon pails.

TECHNICAL INFORMATION

SURFACE PREPARATION: Surface must be clean, dry, and free of dirt, grease, oil, loose rust, loose mill scale, and contaminants.

This product performs well over surfaces cleaned according to SSPC-SP-3 Power Tool Cleaning.

PHYSICAL PROPERTIES

Type	Vinyl Modified Resin
Components	One
Colors	Colors As Shown on Color Card. <i>Special colors available upon request.</i>
Volume Solids	39% ± 2%
Gloss	20% - 30%
Coverage	630 sq ft/gal @ 1 mil 160 - 315 sq ft/gal @ recommended dft
Recommended DFT	2.0 – 3.0 mils dry film
VOC	Theoretical unreduced 4.6 lb/gal
Dry to Touch	20 minutes @ 77° F
Dry Tack Free	40 minutes @ 77° F
Dry Hard	24 hours @ 77° F
Flash Point	50° F
Temperature Resistance	200° F Maximum
Pot Life	N/A
Shelf Life	One year
Recommended Primers	Self-priming or use one of Sumter Coatings' many primers.

02/17

The technical data furnished are true and accurate to the best of our knowledge at the date of issuance. It is subject to change without prior notice. It is suggested the user verify with Sumter Coatings, Inc. prior to specifying or ordering. Test results are believed to be reliable; however, no guarantee of accuracy is given or implied. We guarantee all products to conform to Sumter Coatings, Inc.'s quality control standards. Liability, if any, is limited to replacement of product. No other warranty or guarantee of any kind, expressed or implied, is made by Sumter Coatings, Inc., including fitness for a particular purpose.