



**Ultra Low VOC  
Uni-Pox Primer Light Gray  
955D7065**

**PRODUCT DESCRIPTION**

**Ultra Low VOC Uni-Pox Primer – 955 Series** a Low VOC version of our traditional Uni-Pox Primer. This product is a blend of premium resins that are combined with rust inhibitors and other key ingredients that make this an excellent product choice.

**Ultra Low VOC Uni-Pox Primer** is offered in a light gray color and is lead and chrome free. This product dries fast and allows a topcoat of our tank enamels to be used over this product in less than an hour.

**UNI-POX PRIMER CAN BE USED FOR**

- Tanks
- Cylinders
- Ornamental Iron
- Structural Steel
- Process Equipment
- Plus, Many Other Uses

**MIXING & APPLICATION**

- Stir thoroughly prior to use.
- Brush, roll or spray.
- Excessive film or surface contamination may cause adhesion problems and solvent entrapment.

**THINNING:** For spray application, as necessary with OXSOL (560X7501), up to 5%. Thinning is not normally required for brush or roll application.

**CLEAN UP:** XL Thinner (856X2210), or Xylene (560X3504).

**ORDERING:** Available in single gallons and five-gallon pails.

Note: This product meets most of the stringent VOC regulations in the U.S. Would suggest checking your local regulations for compliance.

**TECHNICAL INFORMATION**

**SURFACE PREPARATION:** Surface must be clean, dry, and free of dirt, grease, oil, loose rust, loose mill-scale and contaminants.

This product performs well over surfaces cleaned according to SSPC-SP-3 Power Tool Cleaning.

In severely corrosive environments, SSPC-SP-6 is recommended.

**PHYSICAL PROPERTIES**

Type	Premium Blend
Components	One
Colors	955D7065 Light Gray
Volume Solids	53% ± 2%
Gloss	Flat
Coverage	885 sq ft/gal @ 1 mil 295 - 442 sq ft/gal @ recommended dft
Recommended DFT	2.0 – 3.0 mils dry film
VOC	Theoretical unreduced 2.05 lbs/gal
Dry to Touch	20 minutes @ 77° F
Dry Tack Free	40 minutes @ 77° F
Dry to Recoat	1 hour @ 77° F with most enamels
Flash Point	39° F
Temperature Resistance	200° F Maximum
Pot Life	N/A
Shelf Life	One year
Recommended Topcoats	Most Sumter Coatings' Enamels

02/24

The technical data furnished are true and accurate to the best of our knowledge at the date of issuance. It is subject to change without prior notice. It is suggested the user verify with Sumter Coatings, Inc. prior to specifying or ordering. Test results are believed to be reliable; however, no guarantee of accuracy is given or implied. We guarantee all products to conform to Sumter Coatings, Inc.'s quality control standards. Liability, if any, is limited to replacement of product. No other warranty or guarantee of any kind, expressed or implied, is made by Sumter Coatings, Inc., including fitness for a particular purpose.