



**Ultra Low VOC Tank
Enamel White
980W2223**

PRODUCT DESCRIPTION

Ultra Low VOC Tank Enamel is a premium blend of resins that has been formulated to create a product that will perform for many years and offer a low VOC that is acceptable in most of the U.S. *Would suggest checking local regulations for compliance.*

Ultra Low VOC Tank Enamel is a premium product that offers a long-lasting finish. This product is high in solids and offers more coverage per gallon than our other tank enamels.

REASONS TO USE ULTRA LOW VOC ENAMEL

- High Gloss
- Long Coating Life
- Non-Chalking
- User Friendly
- Excellent Color Retention
- Paint Reduction
- Lead & Chrome Free
- High Solids
- Low VOC

MIXING & APPLICATION

- Stir thoroughly prior to use.
- Brush, roll or spray.
- Use synthetic or lambswool roller cover.

THINNING: For spray application, up to 5% of OXSOL (560X7501). Thinning is not required for brushing or rolling.

CLEAN UP: XL Thinner (856X2210) or Xylene (560X3504).

Ordering: This product is offered in gallon cans and five-gallon pails.

TECHNICAL INFORMATION

SURFACE PREPARATION: Surface must be clean, dry, and free of dirt, grease, oil, loose rust, loose mill scale, and contaminants.

Recommend SSPC-SP-3 Power Tool Cleaning.

ORDERING: Available in single gallons and five-gallon pails.

PHYSICAL PROPERTIES

Type	Silicone Modified Alkyd
Components	One
Color	White <i>Special colors are available upon request.</i>
Volume Solids	70.5% ± 2%
Gloss	85° Min.
Coverage	980 sq ft/gal @ 1 mil 326 – 490 sq ft/gal @ recommended dft
Recommended DFT	2.0 – 3.0 mils dry film
VOC	Theoretical unreduced 2.05 lb/gal
Dry to Touch	3 hours @ 77° F
Dry Tack Free	7 hours @ 77° F
Dry to Recoat	Overnight @ 77° F
Flash Point	100° F
Temperature Resistance	250° F
Pot Life	N/A
Shelf Life	One year
Recommended Primer	Ultra Low VOC Uni-Pox Primer (Light Gray)

02/24

The technical data furnished are true and accurate to the best of our knowledge at the date of issuance. It is subject to change without prior notice. It is suggested the user verify with Sumter Coatings, Inc. prior to specifying or ordering. Test results are believed to be reliable; however, no guarantee of accuracy is given or implied. We guarantee all products to conform to Sumter Coatings, Inc.'s quality control standards. Liability, if any, is limited to replacement of product. No other warranty or guarantee of any kind, expressed or implied, is made by Sumter Coatings, Inc., including fitness for a particular purpose.